

Date: Wednesday, 12/5/2007 8:02:01 AM
 User: Kim Johnston

Process Sheet

| | | | | | | |
|-----------------------|---------------------------------------|------------|------------------|---------------|-----|------|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : CLAMP | | |
| Job Number | : 36110 | | | | | |
| Estimate Number | : 12805 | | | | | |
| P.O. Number | : | | Part Number | : D35561 | | |
| This Issue | : 12/5/2007 | S.O. No. : | Drawing Number | : D3556 REV.A | | |
| Prsht Rev. | : NC | | Project Number | : N/A | | |
| First Issue | : / / | Type | Drawing Revision | : A | | |
| Previous Run | : 35361 | | Material | : | | |
| Written By | : | | Due Date | : 1/10/2008 | | |
| Checked & Approved By | : | | Qty: | 40 | Um: | Each |
| Comment | : Est Rev.A New Issue 07-03-23 JLM | | | | | |

Additional Product

Job Number:



| | | |
|--|-----------------------|-------------------------------|
| Seq. #: | Machine Or Operation: | Description : |
| 1.0 | PG | PURCHASING |
| | | |
| Comment: PURCHASING Issue P/O: 5205 Cut & Form as per Dwg D3556 Material release note is required | | |
| 2.0 | D35561 | Clamp |
| | | |
| Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s) | | |
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
| | | |
| Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached | | |
| 4.0 | QC6 | DIMENSIONAL CHECK |
| | | |
| Comment: DIMENSIONAL CHECK Inspect dimensions | | |
| 5.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
| | | |
| Comment: SMALL & MEDIUM FAB RESOURCE 1 Tumble & Deburr any rough edges | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 12/5/2007 8:02:01 AM
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|--|-----------------------|---|
| Customer: CU-DAR001 Dart Helicopters Services | | Drawing Name: CLAMP |
| Job Number: 36110 | | Part Number: D35561 |
| Job Number:  | | |
| Seq. #: | Machine Or Operation: | Description : |
| 6.0 | QC5 | INSPECT WORK TO CURRENT STEP  |
| 7.0 | PACKAGING 1 | PACKAGING RESOURCE #1  |
| Comment: INSPECT WORK TO CURRENT STEP Identify and Stock Location:  | | |
| 8.0 | QC21 | FINAL INSPECTION/W/O RELEASE  |
| Comment: FINAL INSPECTION/W/O RELEASE | | |
| Job Completion  | |  |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

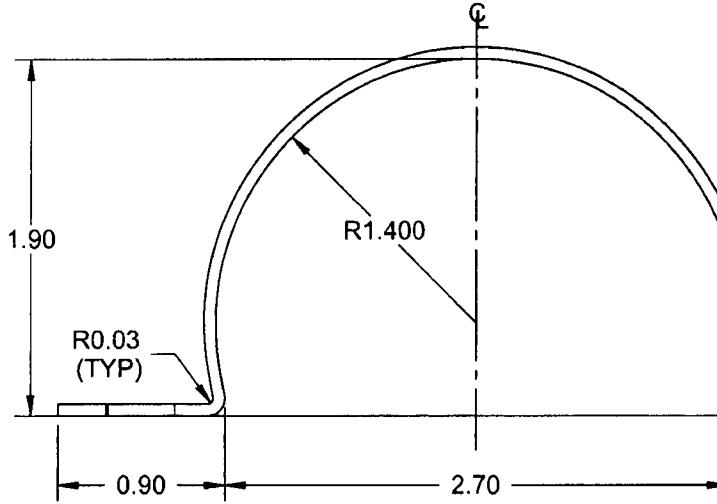
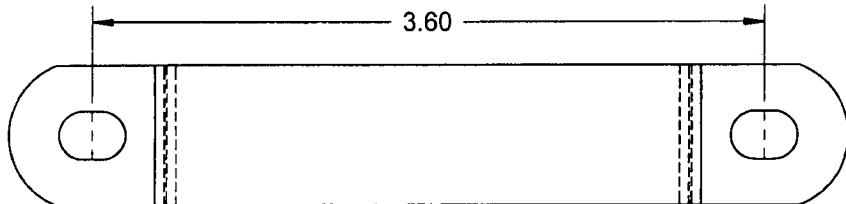
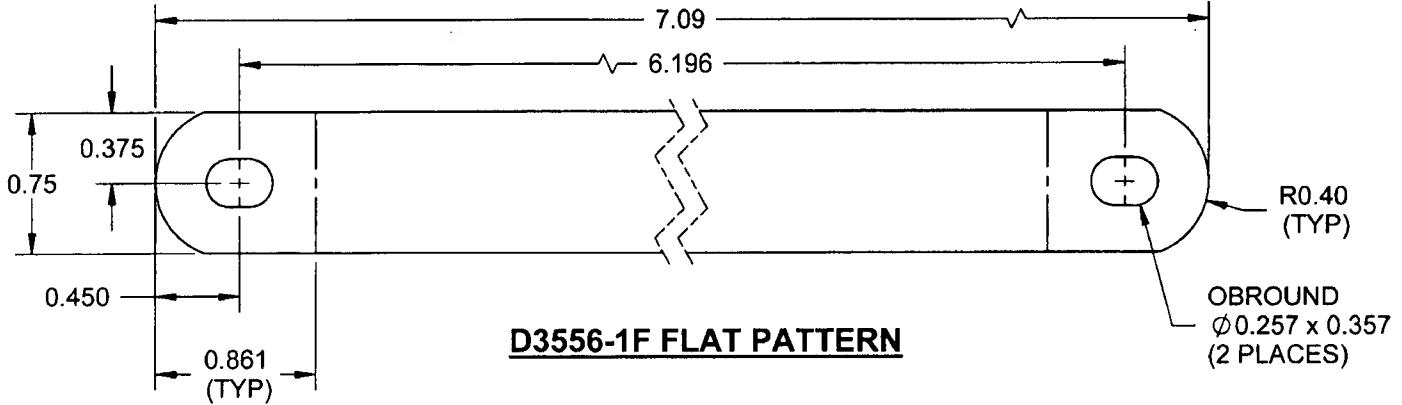
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

DART

| | | | |
|----------------------|-----------------------|--|------------------------|
| DESIGN CB | DRAWN BY CB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>JB</i> | APPROVED <i>TH</i> | DRAWING NO. D3556 | REV. A SHEET 1 OF 1 |
| DATE 07.02.13 | TITLE CLAMP | SCALE 1:1 | |

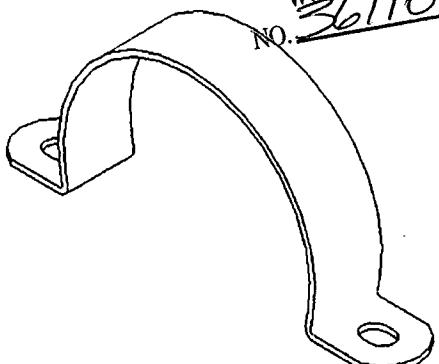
| REV | DATE | DESCRIPTION |
|-----|----------|-------------|
| A | 07.02.13 | NEW ISSUE |

**RELEASED**

07.03.08

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 36110

D3556-1 CLAMP**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 16 GAUGE, PER MIL-S-5019 (REF DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N D3556-1 USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) PART IS SYMMETRIC ABOUT C

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DART™**Purchase Order**

| | |
|-------------------------------------|-----------|
| Date Dec 05, 2007 | Page 1 |
| Purchase Order Number PO00005205 | |

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

**FAXED
12/11/08****Vendor Address:**

GFI
180 Avenue Labrosse
Pointe Claire, QC H9R 1A1
Phone (514) 630-4877
Fax (514) 630-4849

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

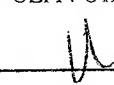
| Reference | Contact | Vendor Number | PO Date | Terms | Ship Via | Expected Arrival |
|-----------|---------|---------------|--------------|-------|-----------|------------------|
| | | VC-GFI001 | Dec 05, 2007 | N30 | Purolator | Dec 26, 2007 |

| Qty. Ordered | Item Number | Description | Expected Arrival | Drop-Ship | Unit Cost | UOM | Extended Price |
|--------------|----------------------|--|------------------|-----------|-----------|------|----------------|
| 40.0000 | D35561 C408101108 | Clamp Comments: AS PER DWG D3556 REV. A CUT & FORMED | 12/26/2007 | No | 6.650000 | Each | 266.00 |

Comments:**Tax Summary:**

GST
GSTME
GSTND

15.96
0.00
0.00

Less:**included tax****0.00****Subtotal****266.00****Total tax****15.96****Total purchase order in****CAD Dollars****281.96**Entered By:  CLAVOIEApproved By: 



180 AVENUE LABROSSE
POINTE-CLAIRe, QUÉ., CANADA H9R 1A1
TÉL.: (514) 630-4877 - FAX: (514) 630-4849

Il est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.



BC N DE LIVRAISON - SHIPPING MEMO

| DATE DE LIVRAISON SHIPPING DATE | N° DE LIVRAISON SHIPPING NO. |
|------------------------------------|---------------------------------|
| 2008/01/03 | 0381942 |

VENDEUR / SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

| CODE DE CLIENT CUSTOMER CODE | N° DE CONTRAT JOB NO. | N° DE COMMANDE PO NO. |
|---------------------------------|--------------------------|---|
| DART GFI-0299 | J0173300 | PO00005205 |
| 40 | D35561 Clesterles | CLAMP CERTIFICATE OF CONFORMALCE REV |

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 50 JOURS DE LA RECEPTE DES BIENS.
ALL CLAIMS MUST BE MADE WITHIN 50 DAYS OF RECEIPT OF GOODS.

REÇU PAR / RECEIVED BY

CERTIFICATE OF COMPLIANCE

CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

| | | | | | |
|-----------------|----------|----------------------------|-------------|---------------|---------|
| CERTIFICATE NO. | 3 | OUR JOB NO | J0173300 | SHIPPING MEMO | 0381942 |
| ITEM | QUANTITY | PURCHASE ORDER | PART NUMBER | REV | NAME |
| 1 | 40 PCS | PO00005205 | D35561 | A | CLAMP |
| MATERIAL | | SUPPLIED BY | | MAT. REL. NO. | |
| SST 304 | | TW METALS / NORTH AMERICAN | | H/N # 2MW9 | |

| | PROCESS | PROCES. OR | RELEASE NOTE # |
|---|---|------------|----------------|
| 1 | FIRST ARTICLE INSPECTION REPORT ON FILE | GFI | CONFORMS |
| 2 | | | |
| 3 | | | |
| 4 | | | |
| 5 | | | |
| 6 | | | |
| 7 | | | |
| 8 | | | |
| 9 | | | |

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 04 JANUARY 2008

G.F.I. Q.C. REP. Mark Harky

9212-01-001-0001-Bombardier-Certificate of Compliance
TW Metals District Procedure

Revision: 0

Revision Date: 04-03-00

Superseding: Initial

Page: 1 of 1

CERTIFICATE OF COMPLIANCE

FRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious, or fraudulent statements or entries on this document may be punished as a felony under federal statutes including federal law, Title 18 chapter 47.

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

We certify that mercury, radium, or alpha bearing instruments and / or equipment which might cause contamination have not been used in the manufacture, fabrication, assembly or testing of any material supplied by TW Metals Inc. Switches, glass thermometers, standard cell and other items containing the above elements may be used, but they will be located so as not to constitute a contamination hazard.

CUSTOMER NAME: GFI

PURCHASE ORDER NO. 00572661

ITEM NO. 00001 SHIPPER INVOICE NO. 03227650

MATERIAL 304-2B SPECIFICATION ASTM A262

MANUFACTURING MILL North American Stainless

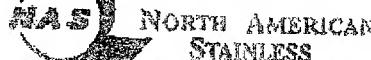
SIZE 1/2 HEAT / LOT NO. 2MW9

PART NO. TS06348K964A QUANTITY: 3 EA.

TEST DEPARTMENT CLERK Jeanie Clark

AUTHORITY

Joe Schab
Director of Quality Assurance



METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 366147 02 Mail To: FERGUSON METALS INC.
Customer: 0018 001 3475 Symmes Road
Address: HAMILTON, OH 45013
SHIP TO: FERGUSON METALS INC.
3475 SYMMES ROAD
HAMILTON, OH 45013
Date: 7/11/2007 Page: 1
Sue#: 302/304/304L

Order: 01010133

NAS Order: AN 0373673 01

Finish: 2B

Corrosion: ASTM A263/02aE, 150°F bend-OK

PRODUCT DESCRIPTION

STAINLESS STEEL COIL, COLD ROLLED, ANNEALED AND PICKLED.
ASTMA260/06b, 480/06b, 666/03, ASME SA360/04-A05, 480/04-A05, SR666/04
Q08766D-AXMC DPM. APPROVED FOR USE IN AIRCRAFT AIR CONDENSER COILS

REMARKS:

Mat'l Free of Mercury Contamination. No weld repairs.
EN 10204 3.1, Q95763F Cond A; RoHS Compliant

| Product ID # | Coil # | Thickness | Width | Weight | Length | Mark | Pieces | COMMODITY CODE |
|--------------|----------|-----------|---------|-------------|--------|------|--------|----------------|
| 022MW9 A | 022MW9 A | .0620 | 36.0000 | 20,700 COIL | 2778.9 | 11 | 1 | |

CHEMICAL ANALYSIS

CM(Country of Mtl) ES(Spain) US(United States) ZA(South Africa)

| Heat | CM | C | CR | CU | MN | MO | N | NI | P | S | SI | IRON METALS |
|------|----|------|--------|------|-------|------|------|-------|------|--------|------|-------------|
| 2MW9 | US | .025 | 18.329 | .298 | 1.832 | .311 | .073 | 8.113 | .626 | < .001 | .332 | IRON |

SEP 14 2007
QC

MECHANICAL PROPERTIES

| Product ID # | Coil # | 1 d in mm | UTS ksi MPa | .2% YS ksi MPa | ELONG % 2" | Hard RE | Fail Hard | Grain No. | ACCEPTED BY |
|--------------|--------|-----------------|-------------------|----------------------|---------------|------------|--------------|--------------|-------------|
| 022MW9 A | 022MW9 | F T | 98.50 | 48.52 | 48.03 | 86.50 | 82.50 | 8.000 | |

REVIEWED BY Q.C.
Date: 7/13/07 by /

Size: 504/1.4MM .060-.064 AM55313
Customer: YU METALS INC.
Heat: 2MW9
Shipped: 09/04/07 10617

36 X 95
P.O.: 49180040
Sales#: 01038014
QTY: 2

Authorized Signature

Brad Everhart

This is to certify that in accordance with the
records in our files the material shipped on the
purchase order conforms to the following:
3475 Symmes Road
Hamilton, OH 45013

QC ENGINEER

ERIC HESS

7/13/2007